

Cryogenic and High Temperature Valve

U.S. Type CBX (Includes RC260)

DESCRIPTION

The U.S. Type CBX control valve is designed specifically for cryogenic cold box applications. The unique design allows ready access to the seat ring after the body has been sealed in the cold box. A special seat extraction tool simplifies trim changing operations. Although the standard body extension is 14 in. (355 mm), lengths up to 60 in. (1524 mm) are available on special order. The use of a standard threaded bonnet allows the user a choice of bonnet styles, from TFE chevron ring packing to bellows seals. An optional casing flange or weldable sleeve facilitates field mounting.

APPLICATIONS

The valve is especially suited to modulating control of liquids and vapors in the cryogenic temperature range to -450°F (-267°C). Although designed for cold service, the unit can also be used at elevated temperatures, such as sealed ovens.

MATERIALS

Body-Bonnet	Body	CF3M (316L stainless steel)
	Body extension	316L stainless steel pipe and 316 stainless steel barstock
	Bonnet	316 stainless steel barstock
Innervalue	Standard	316 stainless steel
	Optional	Stellite, TFE or Kel-F soft seat
Packing	Standard	TFE chevron rings
	Optional	Graphite or bellows seal
Actuator	Standard	Aluminum (epoxy coated)
	Optional	316 stainless steel
	Hardware	300 series stainless steel
Diaphragm	Standard	Buna on Nylon
	Optional	Viton on Nomex
Actuator Choices	Standard	Air-to-open, Fail Close Air-to-close, Fail Open
	Signal Ranges	3...15#, 6...30#, (3...9# or 9...15# with positioner)
	Accessories	Top or side mounted positioner, gauges, regulator, solenoid, I/P converters, limit switches

NOTE: The EVA-1 electric actuator can also be used for low pressure applications if air is not available.



STANDARD FEATURES

- Replaceable innervalue
- 316 stainless steel construction
- Wide range of innervalves and characteristics
- Guided innervalue
- Class IV seat leakage

OPTIONAL FEATURES

- Casing flange
- Weldable mounting sleeve
- Stellite innervalue material
- Soft seated innervalves
- Bellows bonnet
- Wide variety of end fittings: standard NPT or socket weld, butt weld nipples or flanges

SPECIFICATIONS

1/2 in. (12.7 mm) Size Value
Pressure vs Temperature Rating

Temp °F	Pressure in psi	Temp °C	Pressure in bar
100	2300	38	158.5
200	2200	93	151.6
300	2000	149	137.8
400	1670	204	115.0
500	1550	260	106.8
600	1400	196	96.4
700	1300	371	89.6
800	1275	427	87.8
850	1250	454	86.1

NOTE: Unit is rated at maximum pressure at cryogenic temperatures from -450...100° F (-297.8...38° C).

1 in. (25.4 mm) Size Value
Pressure vs Temperature Rating

Temp °F	Pressure in psi	Temp °C	Pressure in bar
100	1500	38	103.3
200	1500	93	103.3
300	1400	149	96.4
400	250	204	17.2
500	250	260	17.2
600	250	196	17.2
700	250	371	17.2

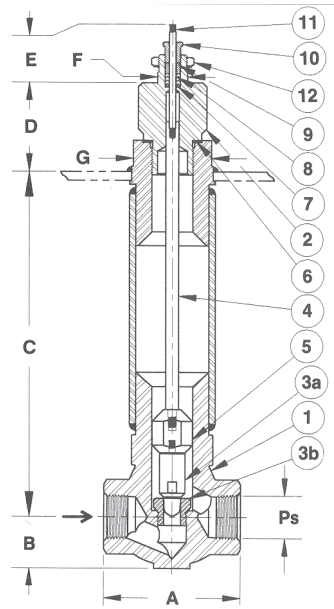
NOTE: Unit is rated at maximum pressure at cryogenic temperatures range -450...100° F (-297.8...38° C).

INNERVALVE CHART

Valve Size	Trim Size	Nominal Cv	Theoretical Turbulent Cv	Orifice Dia. in. (mm)	Orifice Area in. ² (mm ²)	Nominal Rangeability	
						Linear	Equal %
1 in. (25.4 mm)	6.0	6.0	6.0	0.6250 (15.9)	0.3068 (197.9)	50:1	60:1
	5.0	5.0	5.0	0.6250 (15.9)	0.3068 (197.9)	50:1	60:1
	4.5	4.5	4.5	0.5000 (12.7)	0.1963 (129.6)	50:1	60:1
1 in. (25.4 mm)	4.0	4.0	4.0	0.4375 (11.1)	0.1503 (96.9)	50:1	60:1
	3.5	3.5	3.5	0.4375 (11.1)	0.1503 (96.9)	50:1	60:1
1/2 in. (12.7 mm), 1 in. (25.4 mm)	A	2.5	2.5	0.3750 (9.5)	0.1104 (71.2)	40:1	50:1
	B	2.0	2.0	0.3750 (9.5)	0.1104 (71.2)	40:1	50:1
	C	1.25	1.25	0.2810 (7.1)	0.0620 (40.0)	40:1	50:1
	D	0.8	0.8	0.2500 (6.4)	0.0491 (31.7)	40:1	50:1
	E	0.5	0.5	0.2500 (6.4)	0.0491 (31.7)	40:1	50:1
1/2 in. (12.7 mm), 1 in. (25.4 mm)	F	0.32	0.32	0.1560 (3.9)	0.0191 (12.3)	30:1	40:1
	G	0.2	0.2	0.1560 (3.9)	0.0191 (12.3)	30:1	40:1
	H	0.13	0.13	0.1560 (3.9)	0.0191 (12.3)	30:1	40:1
	I	0.08	0.08	0.1560 (3.9)	0.0191 (12.3)	30:1	40:1
	J	0.05	0.05	0.1560 (3.9)	0.0191 (12.3)	30:1	40:1
	K	0.03	4.8E-02	0.0860 (2.2)	0.0058 (3.7)	25:1	—
	L	0.02	3.4E-02	0.0860 (2.2)	0.0058 (3.7)	25:1	—
	M	0.01	1.6E-02	0.0860 (2.2)	0.0058 (3.7)	25:1	—
	N	0.006	1.0E-02	0.0860 (2.2)	0.0058 (3.7)	25:1	—
	O	0.003	5.3E-03	0.0860 (2.2)	0.0058 (3.7)	25:1	—

NOTE: Trim sizes K...O are optional reduced trims.

DIMENSIONS



1. Body
 2. Bonnet
 3. (A & B) Innervalve set
 4. Stem (lower)*
 5. Holder (innervalve)
 6. Gasket (body-bonnet)
 7. Adapter (packing)
 8. Packing (TFE chevron ring)
 9. Follower (packing)
 10. Gland (packing)
 11. Stem (upper)*
 12. Locknut
- *Should be purchased together

Dimension	1/2 in. (12.7 mm) Unit	1 in. (25.4 mm) Unit
A	2.75 in. (69.8 mm)	4.0 in. (101.6 mm)
B	1 in. (25.4 mm)	1.5 in. (38.1 mm)
C (1)	14 in. (355.6 mm)	14 in. (355.6 mm)
D (2)	2.25 in. (57.1 mm)	2.5 in. (63.5 mm)
E	1.688 in. (42.9 mm)	1.688 in. (42.9 mm)
F	0.875 in. (22.2 mm)	0.875 in. (22.2 mm)
G	1.44 in. (35.6 mm)	2.25 in. (57.1 mm)
Ps	1/2 in. (12.7 mm) NPT	1 in. (25.4 mm) NPT

(1) Ref dimension to top of casing flange
(2) Based on standard bonnet.

Control. Manage. Optimize.

Research Control is a registered trademark of Badger Meter, Inc. Other trademarks appearing in this document are the property of their respective entities. Due to continuous research, product improvements and enhancements, Badger Meter reserves the right to change product or system specifications without notice, except to the extent an outstanding contractual obligation exists. © 2021 Badger Meter, Inc. All rights reserved.

DESCRIPTION

The Type NRMA Non-Rotating Manual Actuation design is used in applications where either our low-flow trims, cooling fins or bellows are needed and when applications demand human interaction. The manual actuator can be mounted on all RC series valves, including all "P" Trims and all Bonnets. Exchanging between electrical, pneumatic and manual actuators is therefore possible at any time with simple additions. The actuator is encapsulated and completely maintenance-free—designed for fine control.

APPLICATIONS

When you turn the hand wheel, the valve interior moves in a linear motion. This linear movement, from the hand wheel to the internal coupling, prevents damage to the trim and seat, distinguishing this design from conventional manual control valves.

FEATURES

- Hand drive, linear
- Suitable for Badger Meter® modular construction

MATERIALS

Case	1.4404 (316L)
Yoke	1.4404 (316L)
Hand Wheel	Duroplast

SPECIFICATIONS

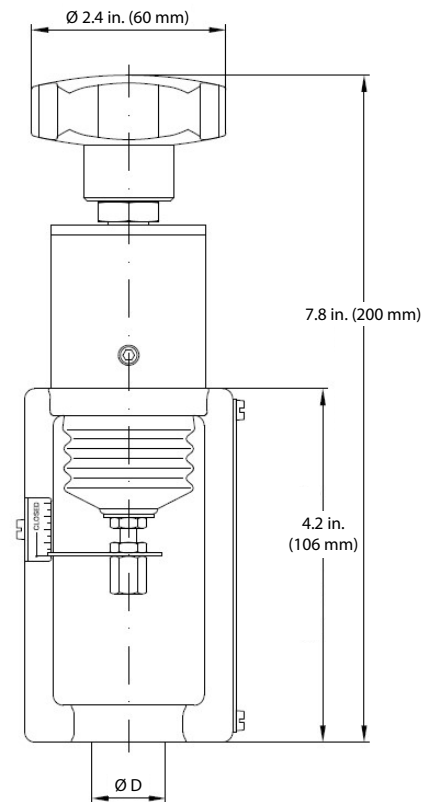
Weight	Approximately 3.3 lb (1.5 kg)
Temperature	-40...176° F (-40...80° C)
Valve Lift	0.04 in. (1 mm) / 360° turn

SIZES FOR RESEARCH CONTROL VALVES

Sizes	Ø Average	Stroke
1/4 in. standard	0.625 in.	11.1 mm
1/2 in., 3/4 in., 1 in. standard	0.875 in.	14.3 mm
1/2 in., 3/4 in., 1 in. heavy duty guiding	0.875 in.	14.3 mm



DIMENSIONS



RCV Valves		Trim Sizes Equal %															
% Lift	% Cv	6.0	5	4.5	4	3.5	A	B	C	D	E	F	G	H	I	J	% Lift
0%	0%	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0%
5%	1.0%	0.06	0.05	0.04	0.04	0.03	0.02	0.02	0.01	0.008	0.005	0.003	0.002	0.001	0.001	0.000	5%
10%	1.9%	0.11	0.10	0.09	0.08	0.07	0.05	0.04	0.02	0.015	0.010	0.006	0.004	0.002	0.002	0.001	10%
20%	3.8%	0.23	0.19	0.17	0.15	0.13	0.10	0.08	0.05	0.031	0.019	0.012	0.008	0.005	0.003	0.002	20%
25%	4.8%	0.29	0.24	0.22	0.19	0.17	0.12	0.10	0.06	0.038	0.024	0.015	0.010	0.006	0.004	0.002	25%
30%	5.9%	0.35	0.29	0.26	0.23	0.20	0.15	0.12	0.07	0.047	0.029	0.019	0.012	0.008	0.005	0.003	30%
40%	8.8%	0.53	0.44	0.40	0.35	0.31	0.22	0.18	0.11	0.070	0.044	0.028	0.018	0.011	0.007	0.004	40%
50%	13.2%	0.79	0.66	0.59	0.53	0.46	0.33	0.26	0.16	0.105	0.066	0.042	0.026	0.017	0.011	0.007	50%
60%	19.8%	1.19	0.99	0.89	0.79	0.69	0.49	0.40	0.25	0.158	0.099	0.063	0.040	0.026	0.016	0.010	60%
70%	29.6%	1.78	1.48	1.33	1.19	1.04	0.74	0.59	0.37	0.237	0.148	0.095	0.059	0.039	0.024	0.015	70%
75%	36.3%	2.18	1.81	1.63	1.45	1.27	0.91	0.73	0.45	0.290	0.181	0.116	0.073	0.047	0.029	0.018	75%
80%	44.4%	2.67	2.22	2.00	1.78	1.56	1.11	0.89	0.56	0.356	0.222	0.142	0.089	0.058	0.036	0.022	80%
90%	66.7%	4.00	3.33	3.00	2.67	2.33	1.67	1.33	0.83	0.533	0.333	0.213	0.133	0.087	0.053	0.033	90%
100%	100%	6.00	5.00	4.50	4.00	3.50	2.50	2.00	1.25	0.800	0.500	0.320	0.200	0.130	0.080	0.050	100%
Valve Sizes		1"	1"	1"	1", 3/4"	1", 3/4"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	

Trim Sizes O through P-18 are available only in linear characteristic. See Product Data Sheets for maximum Cvs.

RCV Valves		Trim Sizes Equal %															
% Lift	% Cv	6.0	5	4.5	4	3.5	A	B	C	D	E	F	G	H	I	J	% Lift
0%	0%	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0%
5%	1.0%	0.30	0.25	0.23	0.20	0.18	0.13	0.10	0.06	0.040	0.025	0.016	0.010	0.007	0.004	0.003	5%
10%	1.9%	0.60	0.50	0.45	0.40	0.35	0.25	0.20	0.13	0.080	0.050	0.032	0.020	0.013	0.008	0.005	10%
20%	3.8%	1.20	1.00	0.90	0.80	0.70	0.50	0.40	0.25	0.160	0.100	0.064	0.040	0.026	0.016	0.010	20%
25%	4.8%	1.50	1.25	1.13	1.00	0.88	0.63	0.50	0.31	0.200	0.125	0.080	0.050	0.033	0.020	0.013	25%
30%	5.9%	1.80	1.50	1.35	1.20	1.05	0.75	0.60	0.38	0.240	0.150	0.096	0.060	0.039	0.024	0.015	30%
40%	8.8%	2.40	2.00	1.80	1.60	1.40	1.00	0.80	0.50	0.320	0.200	0.128	0.080	0.052	0.032	0.020	40%
50%	13.2%	3.00	2.50	2.25	2.00	1.75	1.25	1.00	0.63	0.400	0.250	0.160	0.100	0.065	0.040	0.025	50%
60%	19.8%	3.60	3.00	2.70	2.40	2.10	1.50	1.20	0.75	0.480	0.300	0.192	0.120	0.078	0.048	0.030	60%
70%	29.6%	4.20	3.50	3.15	2.80	2.45	1.75	1.40	0.88	0.560	0.350	0.224	0.140	0.091	0.056	0.035	70%
75%	36.3%	4.50	3.75	3.38	3.00	2.63	1.88	1.50	0.94	0.600	0.375	0.240	0.150	0.098	0.060	0.038	75%
80%	44.4%	4.80	4.00	3.60	3.20	2.80	2.00	1.60	1.00	0.640	0.400	0.256	0.160	0.104	0.064	0.040	80%
90%	66.7%	5.40	4.50	4.05	3.60	3.15	2.25	1.80	1.13	0.720	0.450	0.288	0.180	0.117	0.072	0.045	90%
100%	100%	6.00	5.00	4.50	4.00	3.50	2.50	2.00	1.25	0.800	0.500	0.320	0.200	0.130	0.080	0.050	100%
Valve Sizes		1"	1"	1"	1", 3/4"	1", 3/4"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	

Numbers are for reference or comparison only.

% Lift	% Maximum Cv	
	Linear	Equal %
0%	0%	0%
5%	5%	1%
10%	10%	2%
20%	20%	4%
25%	25%	5%
30%	30%	6%
40%	40%	9%
50%	50%	13%
60%	60%	20%
70%	70%	30%
75%	75%	36%
80%	80%	44%
90%	90%	67%
100%	100%	100%

% Cv vs. % Lift

